



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3558-13
Job Sheet 169576



Part No: D3558-13

Job Qty: 10 ea

Part Name: Gasket Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/21/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs		12/22/17	0.02	0.26	Waterjet1		SC
110	QC	10 pcs		12/22/17	0.00	0.00	QC2 Waterjet-2		SC
120	QC	10 pcs		12/22/17	0.00	0.00	QC8-2		17-12-21
130	Packaging	10 pcs		12/22/17	0.00	0.00	Packaging3	17-12-21	17-12-21
140	QC21-SA	10 Ea		12/22/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO60S.063 FM139133	2	201	0	0

Part Specifications

Specifications could not be found.

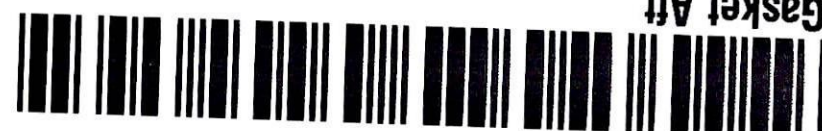
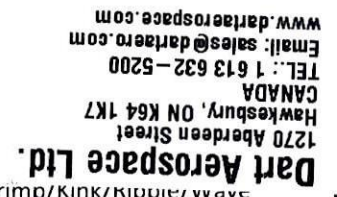
Plex 12/13/17 4:12 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																					
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																			
Description Work Ord		Change No: Operation: Revision: PART NO: Start up Operation Mfg Date: 12/15/17 Job No: 169576 D3558 - 13 Gasket Aft  S023294 DART AEROSPACE																																																																					
						Completed By																																																																	
						Lead hand / Supervisor Approval Verification																																																																	
						QC / QA Coordinator Approval																																																																	
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>		Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	 DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com <table style="width:100%; border-collapse: collapse;"> <tr> <td>Crimp/Kink/Kippie/wave ☐</td> <td>Contamination ☐</td> <td>Out of Sequence ☐</td> </tr> <tr> <td>Cuffs ☐</td> <td>Countersink ☐</td> <td>Off-set ☐</td> </tr> <tr> <td>Crushing ☐</td> <td>Cut Too Short ☐</td> <td>Mislabeled ☐</td> </tr> <tr> <td>Heat Treat ☐</td> <td>Instructions Incomplete/Unclear ☐</td> <td>Fit/Function ☐</td> </tr> <tr> <td>Wave/Twist in Tube ☐</td> <td>Drill Holes ☐</td> <td>Misaligned/off center ☐</td> </tr> <tr> <td>Marks/Chatter ☐</td> <td></td> <td></td> </tr> </table>				Crimp/Kink/Kippie/wave ☐	Contamination ☐	Out of Sequence ☐	Cuffs ☐	Countersink ☐	Off-set ☐	Crushing ☐	Cut Too Short ☐	Mislabeled ☐	Heat Treat ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Wave/Twist in Tube ☐	Drill Holes ☐	Misaligned/off center ☐	Marks/Chatter ☐		
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		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																																																																					
		OTHER : _____																																																																					

DART AEROSPACE LTD		Work Order:	169576
Description: Gasket		Part Number:	D3558-13
Inspection Dwg: D3558 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.192	1		VDG	
0.30	+/-0.030	0.309	1		TPR	
0.30	+/-0.030	0.309	1			
0.38	+/-0.030	0.38	1			
2.06	+/-0.030	2.06	1			
2.73	+/-0.030	2.73	1			
5.63	+/-0.030	5.63	1			
7.88	+/-0.030	7.88	1			

Measured by:	SC	Audited by:	PD	Prototype Approval:	N/A
Date:	17/12/15	Date:	17.12.21	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	AS